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The Cummins 6CTA8.3 has the following general

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specifications : • Aspiration is Turbocharged and aftercooled
• Bore 4.49 inches, Stroke of 5.32 inches • Compression ratio 16.5:1 • Engine weighs between 1330 (dry) and 1450 lbs (with fluids). • Firing Order is 1-5-3-6-2-4 Cummins 6CTA8.6 Cooling System Specifications:

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injection technology.

Nigel Calder, a diesel mechanic for more than 25 years, is also a boatbuilder, cabinetmaker, and machinist. He and his wife built their own cruising sailboat, Nada, a project they completed in 1984. Calder is author of numerous articles for Yachting Monthly and many other magazines worldwide, as well as the bestselling Boatowner's Practical and Technical Cruising Manual and Boatowner's Mechanical and Electrical Manual, both published by Adlard Coles Nautical. Here, in this goldmine of a book, is everything the reader needs to keep their diesel engine running cleanly and efficiently. It explains how diesel engines work, defines new terms, and lifts the veil of mystery that surrounds such engines. Clear

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and logical, this extensively illustrated guide will enable the reader to be their own diesel mechanic. As Nigel Calder says: 'there is no reason for a boatowner not to have a troublefree relationship with a diesel engine. All one needs is to set the engine up correctly in the first place, to pay attention to routine maintenance, to have the knowledge to spot early warning signs of impending trouble, and to have the ability to correct small ones before they become large ones.'

This densely illustrated, hands-on guide to diesel engine maintenance, troubleshooting, and repair renders its subject more user-friendly than ever before. Finally, boatowners who grew up with gas engines can set aside their fears about tinkering with diesels, which are safer and increasingly more

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prevalent. As in other volumes in the International Marine Sailboat Library, every step of every procedure is illustrated, so that users can work from the illustrations alone. The troubleshooting charts in the second chapter--probably the most comprehensive ever published--are followed by system-specific chapters, allowing readers to quickly diagnose problems, then turn to the chapter with solutions. Diesel engine systems covered include: mechanical; oil; fresh- and raw-water cooling; low- and high-pressure fuel; exhaust; starting; charging; transmission and stern gear.

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